

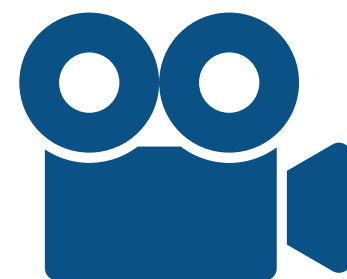
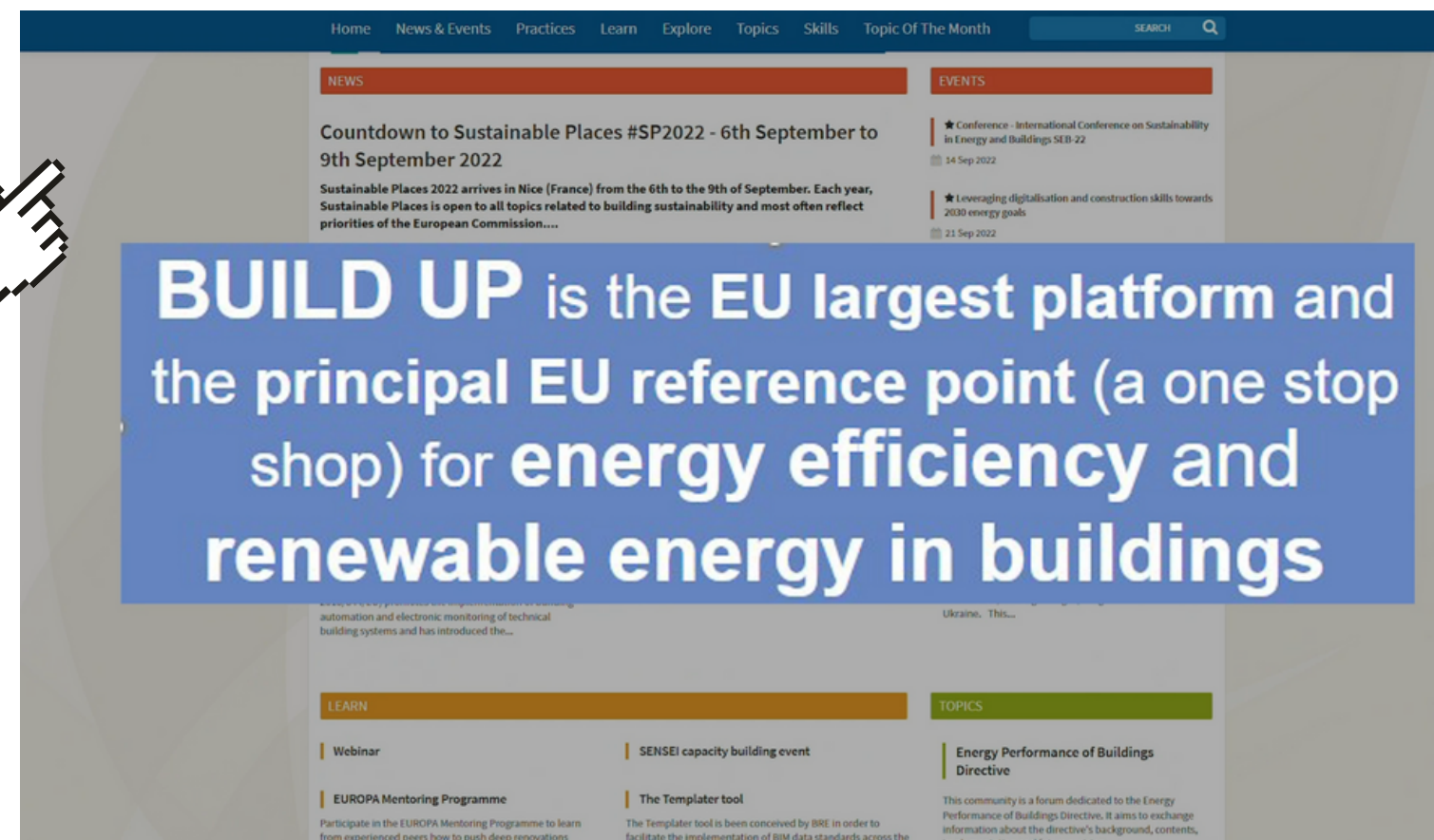
Welcome to **BUILD UP**

The European Portal For
Energy Efficiency In Buildings

W E B I N A R

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presentation



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The European Portal For Energy Efficiency In Buildings

WEBINAR

Hosted by
BUILD UP

The Plug-N-Harvest solution enabling smart energetic renovations for different building cases

15th December 2022 - 12.00H

AGENDA

- 12:05H - 12:15H** PLUG-N-play passive and active multi-modal energy HARVESTing systems, circular economy by design, with high replicability for Self-sufficient Districts Near-Zero Buildings
Iakovos Michailidis (CERTH/ITI), Technical Manager of Plug-N-Harvest
- 12:15H - 12:25H** Circular Economy aspects of the design
Toni Herena, AIGUASOL
- 12:25H - 12:35H** Pilot Case 3: AHC - Sant Quirze Residential Building, CAT, ES
Nil Juvanteny, AHC
- 12:35H - 12:45H** Pilot Case 4: RWM Grevena, Tertiary, GR
Nikolaos Margaritis, CERTH/CPERI
- 12:45H - 12:55H** Q&A session
Moderated by **Zuzana Prochazkova, PiAg**



PLUG-N-play passive and active multi-modal energy HARVESTing systems,
circular economy by design, with high replicability for Self-sufficient Districts
Near-Zero Buildings

Iakovos Michailidis

PhD Electrical Engineer

Technical Manager of Plug-N-Harvest

michaild@iti.gr

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General overview

- Call: H2020-EEB-2017
- Topic: EEB-07-2017 - Integration of energy harvesting at building and district level
- 63 months: September 2017 – November 2022
- 14 European partners / 4 countries
- 4 demonstration sites + 2 real pre-pilot cases + 1 lab testbed

List of Participants	
1	Centre for Research and Technology Hellas - CERTH
2	Rheinisch-Westfaelische Technische Hochschule Aachen - RWTH
3	Cardiff University – CU
4	Aloumyl, Biomichania Alouminioy Anonimi Etairia - ALUMIL
5	Sistemas Avancats De Energia Solar Termica Sccl - AIGUASOL
6	Odin Solutions s.l. - ODINS
7	SIEMENS SRL - SIE
8	Etra Investigacion Y Desarrollo Sa - ETRA
9	Energy Transitions Limited - ET
10	Eco Intelligent Growth, SL - EIG
11	Agencia De L'habitatge De Catalunya - AHC
12	Periferia Dytikhs Makedonias - RWM
13	County Council Of The City And County Of Cardiff – CCC
14	Pich Aguilera Architects - PiAg



Communication and Follow-Up

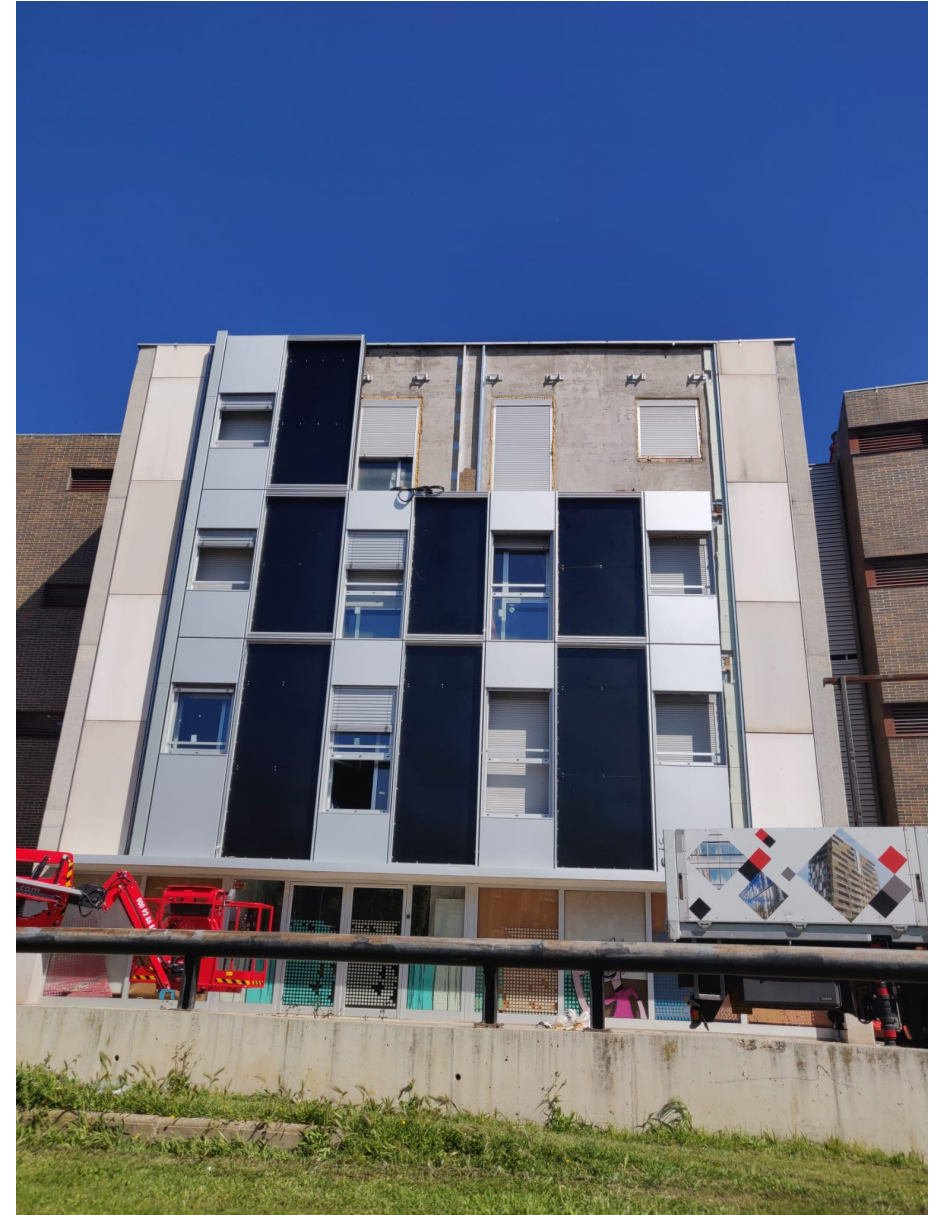
- Follow our developments and results:
 - Website: <https://www.plug-n-harvest.eu/>
 - Social Media:
 - @Plug.N.Harvest 
 - @PlugHarvest 
 - @plug-n-harvest-h2020 
 - @plugnharvest1148 



The idea behind

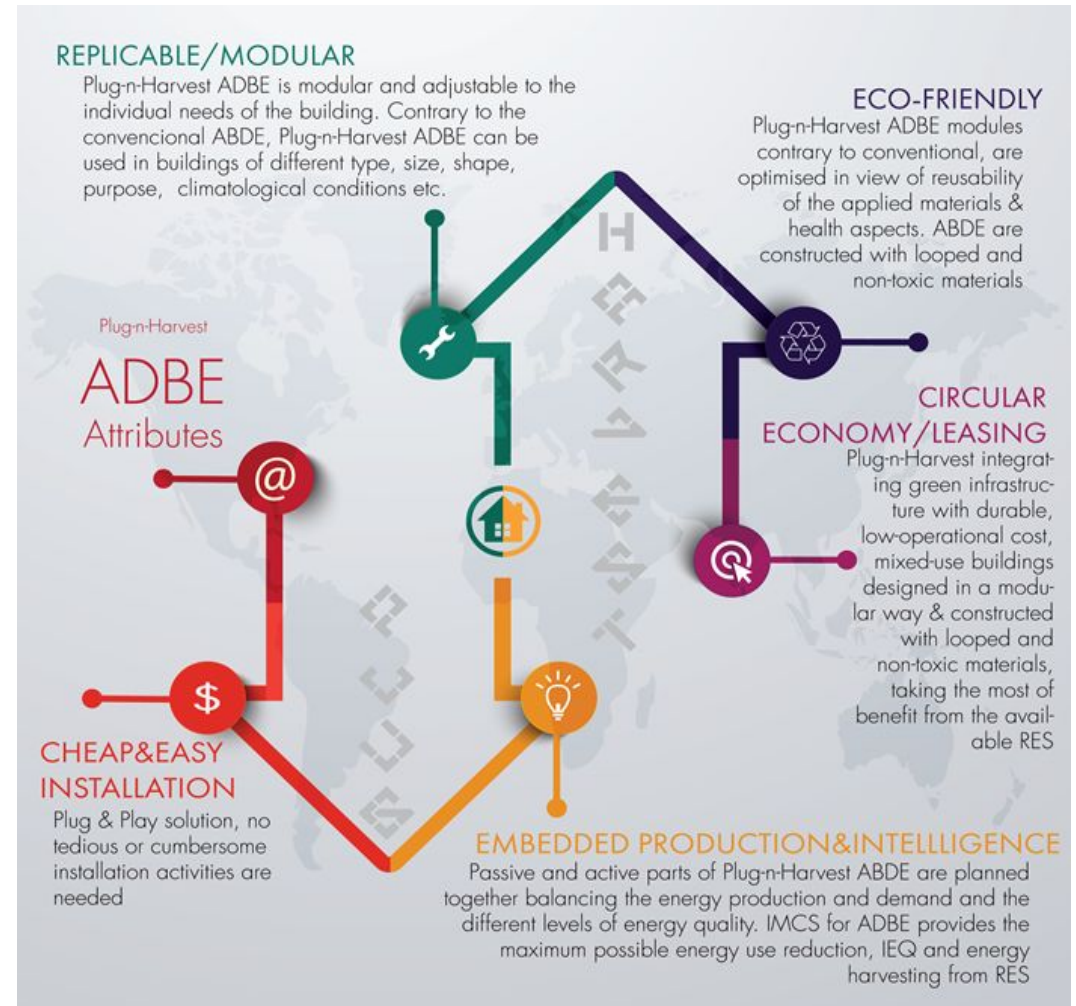
Exploit vertical building facades:

- Enhance the energy harvesting capacity of high-rise buildings by exploiting vertically deployed PV panels instead of focusing on rooftops only.
- Leverage from the vertical deployment strategy to enhance thermal insulation for different apartments (owners) at the same time.
- Aesthetically revamp older and worn-out facades with modern metallic components.



Objectives

- Develop a new modular, plug-n-play solution for smarter **Adaptable Dynamic Building Envelopes (ADBE)**:
 - Enables **high energy harvesting** from integrated RES
 - **Low installation costs** based on pre-manufactured panels
 - **Resilient to structurally withstand heavier loads** (e.g., HVACs, PV, etc.) based on innovative aluminum profiles
 - **Reusable/circular and recyclable elements**
 - Able to be **digitally integrated within the building micro-grid**
 - **AI-based control at building and district level**
- As **generic** as being able to scale production as **specific** as being able to meet local particularities.



Goals and KPIs

- **Installation costs:** less than 20% of the building costs.
- **Operational costs:** almost-zero.
- **Energy bill reduction:** 30% depending on the building/climate zone characteristics.
- **Energy Harvesting:** 30% primary energy reduction.
- **User Satisfaction/Safety:** 90% of the users in the Pilots are satisfied.



Solution

Plug-N-Harvest solution is comprised by two main technological pillars:

- Adaptable Dynamic Building Envelope (**ADBE**)
- Digitalised Micro-Grid Energy Management System (**EMS**)



ADBE Modular Elements Toolbox (Capacity)

Components: demand reduction

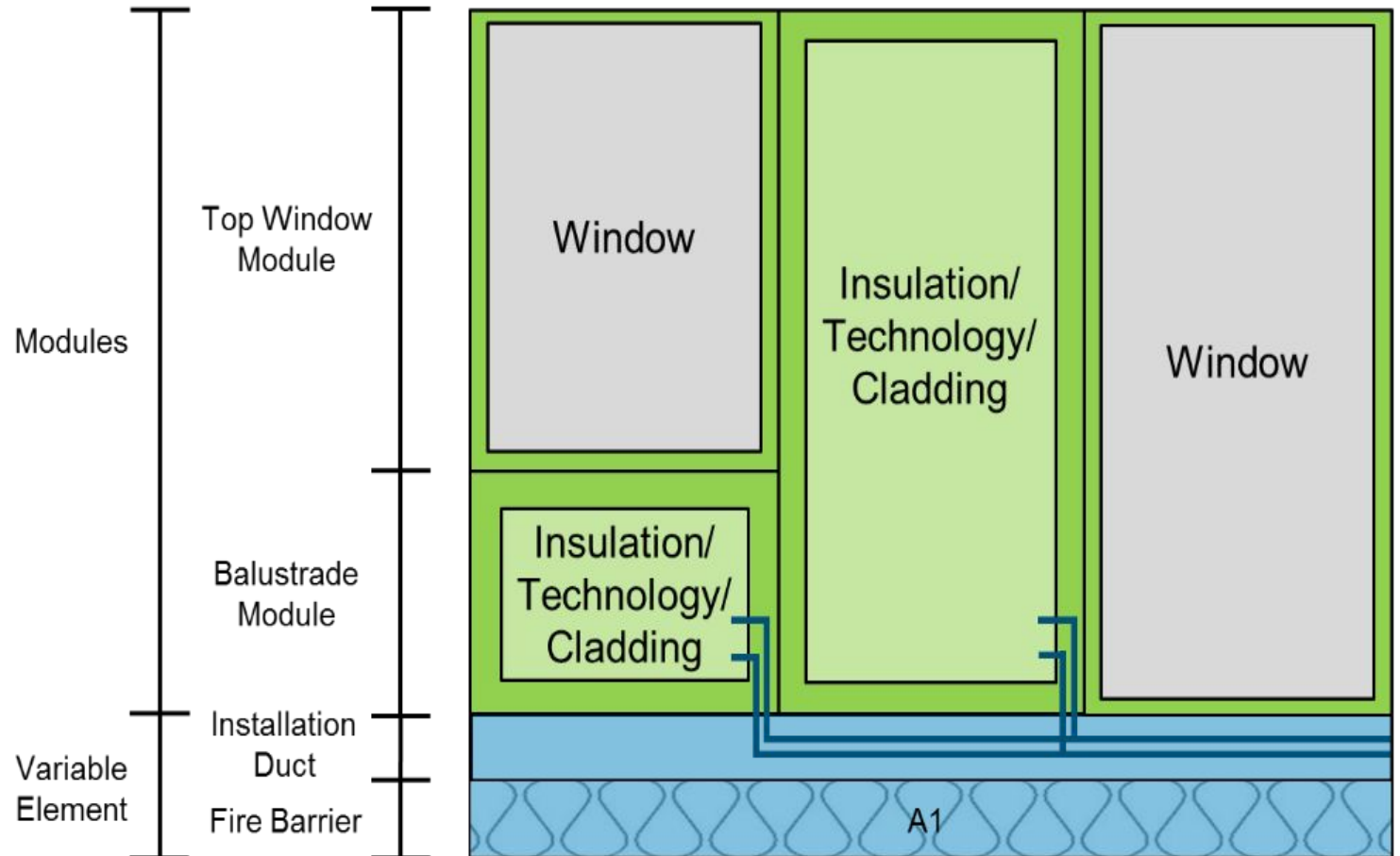
- Insulation
- Sun Shading

Components: energy harvesting

- Photovoltaics
- Storage

Components: heating/ cooling

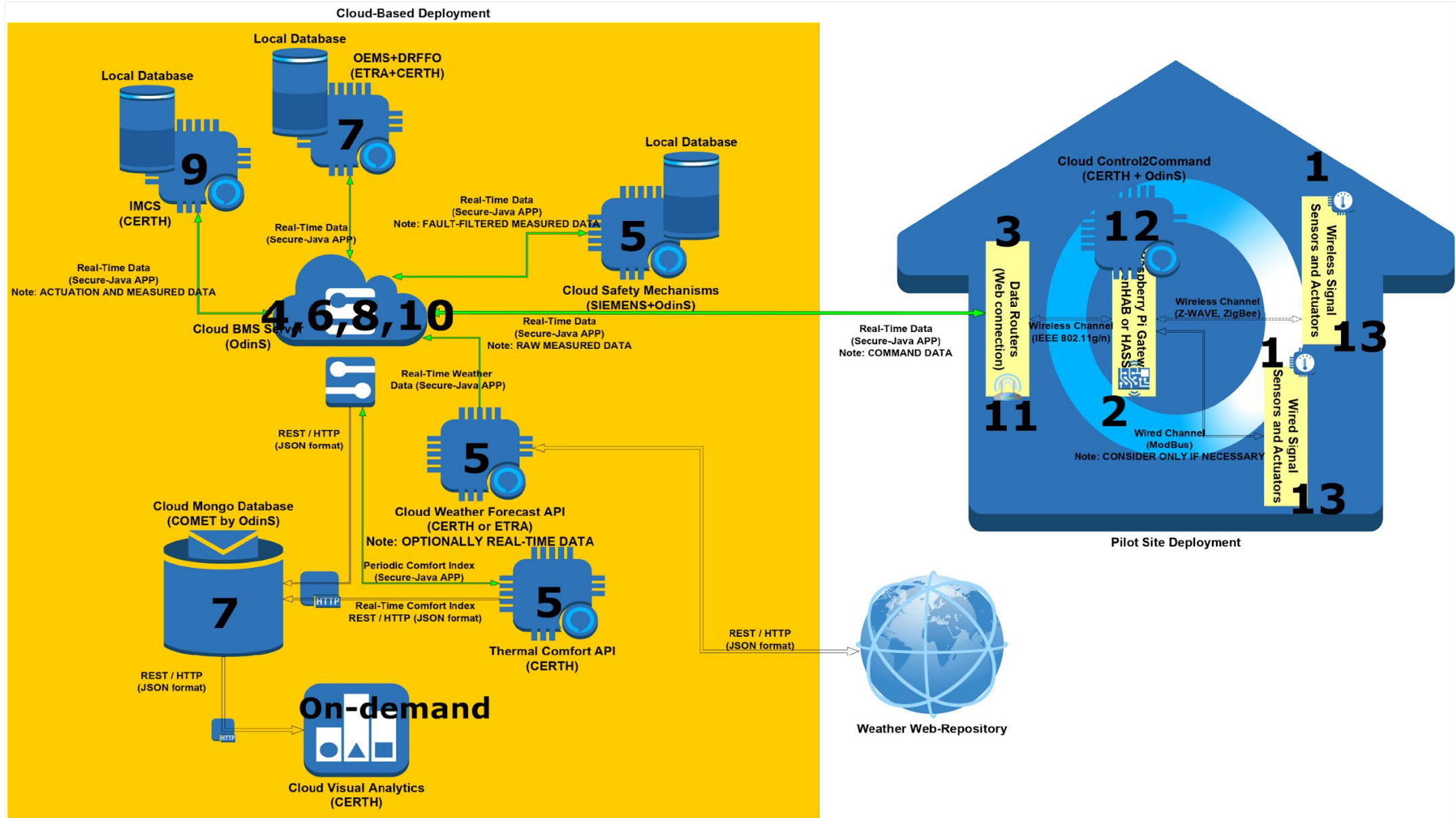
- Ventilation with Heat recovery



Digitalised Micro-Grid Energy Management System (EMS)

- EMS is comprised by an **ecosystem of ICT tools**:
 - Secure Communication and Routing Mechanisms
 - Data Treatment ensuring Safety
 - Flexibility Forecasting System
 - Intelligent Management and Control System





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Results – ADBE and EMS Deployment



A. Pilot Case 1: RWTH Aachen, Tertiary, DE



B. Pilot Case 2: CCC Cardiff, Residential UK



C. Pilot Case 3: AHC Saint-Quirze,
Residential, ES



D. Pilot Case 4: RWM Grevena. Tertiary, GR

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Circular Economy aspects of the design

Toni Herena

Business and Energy Analyst

toni.herena@aiguasol.coop

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Circular economy and PLUG-N-HARVEST

PLUG-N-HARVEST pretends to develop and implement products and business models based on the Circular Economy

- allowing the massive replicability of the solutions developed according to the market conditions
- ensuring paybacks periods less than 10 years by considering the complete solutions as physical and financial asset



Circular economy and PLUG-N-HARVEST

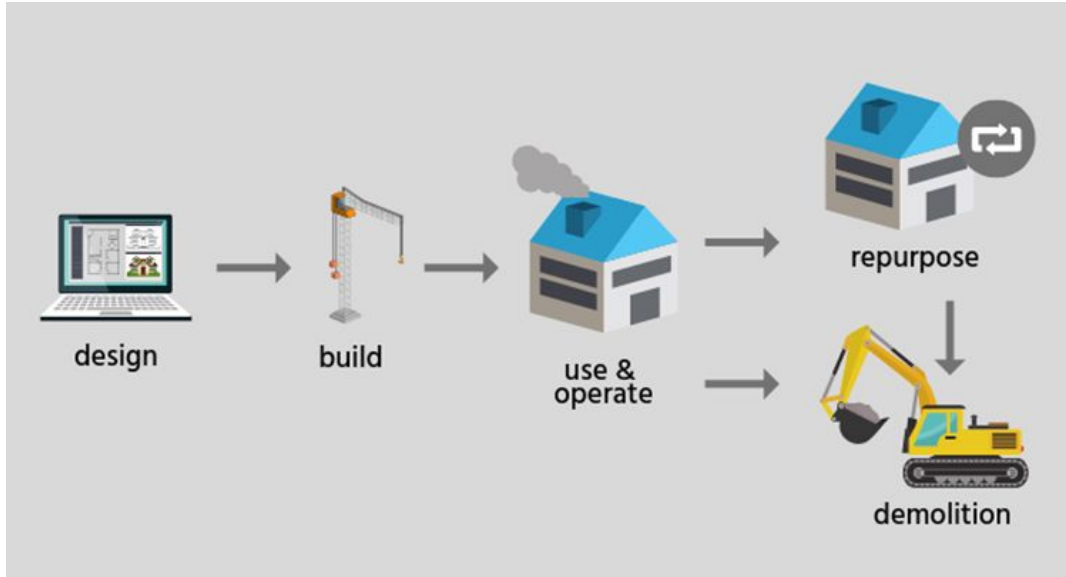
Design a modular ADBE solution (product & system) consistent with the concepts of circular economy: for instance, the use of reusable non-toxic and recyclable materials or the guarantee of maximum energy reductions and maximum energy harvesting

Evaluation methodology and impact assessment of circular economy solutions

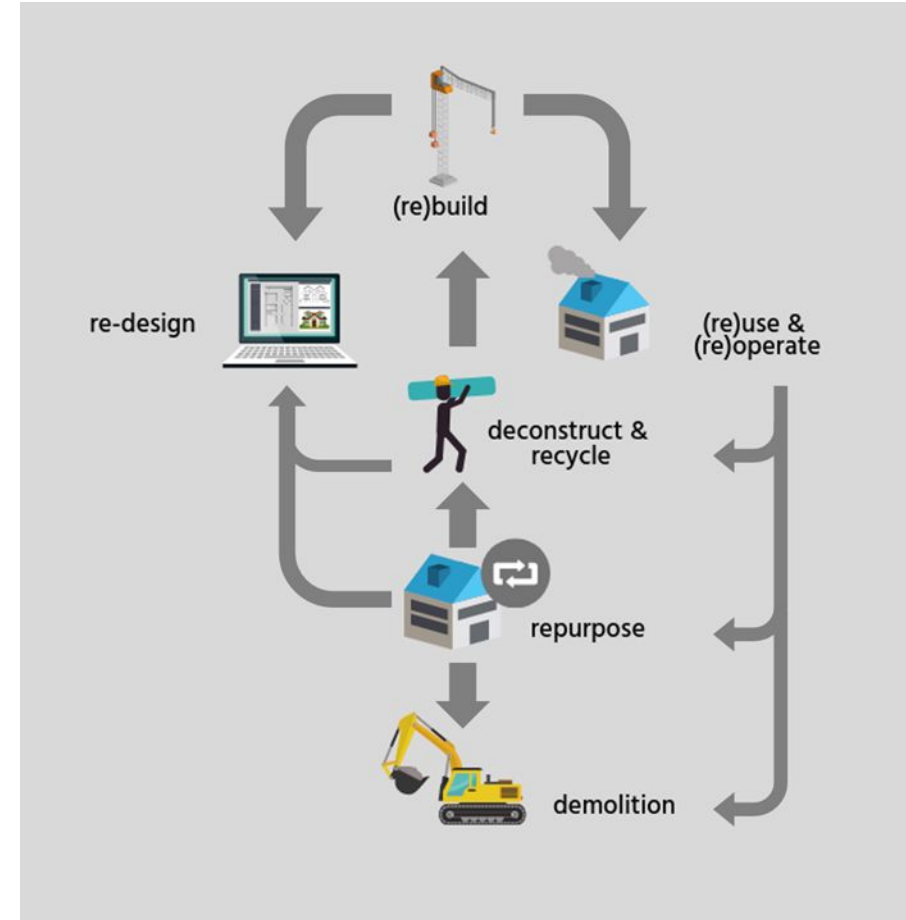
Develop business models for each one of the demo cases, adjusting to their singularities, technical and financial boundary conditions and national regulations to obtain viable models based on renting and leasing options



Modular and circular ADBE solution



Building phases in a linear model.
Adapted from BAMB



Building phases in a circular model.
Adapted from BAMB

CDR – Circular Economy Design Requirements

- CDR 1: Use safe materials
- CDR 2: Think in System circularity
 - CDR 2.1: Define the right cycle
 - CDR 2.2: Make it easy to disassemble
 - CDR 2.3: Enhance materials productivity
 - CDR 2.4: Choose the inner cycle
- CDR 3: Preserve transparency and traceability
- CDR 4: Keep track of valuable materials

CDR 5: Rethink business model / New Partnership models / implement business models that support a circular transition

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CDR – Circular Economy Design Requirements

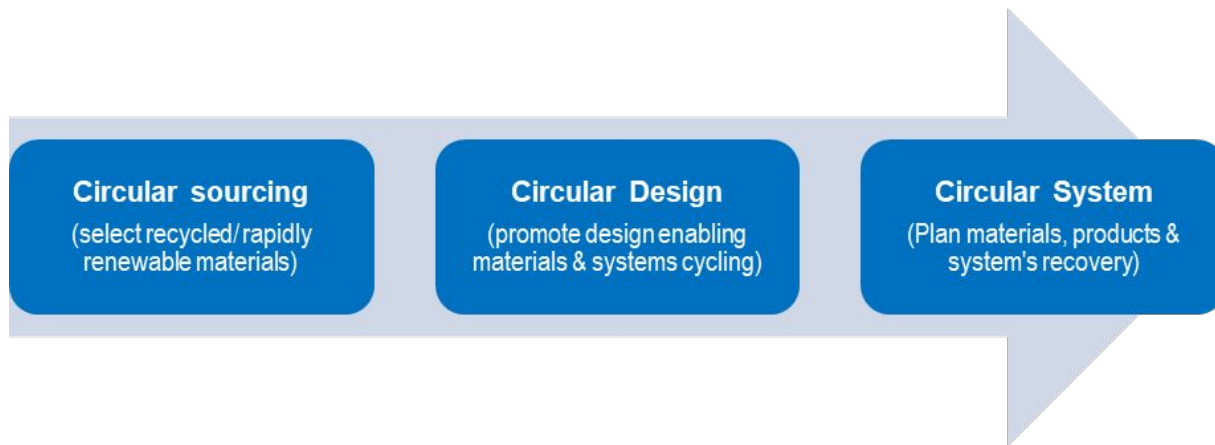
- **CDR 1: Use safe materials**
 - Use of non-toxic materials
 - Extraction and manufacturing
 - Use phase
 - During cycling phase such as reuse, remanufacturing, recycling, etc.
 - Unintentional but probably end-uses such as landfilling, incineration, etc
- ✓ **The methodology used to select safe materials for the PLUG-N-HARVEST system is the Material Health quality category of the Cradle to Cradle Certified™ Products Standard (C2CPII, 2015a).**
- ✓ **Creation of a Material Data Base**



CDR – Circular Economy Design Requirements

▪ CDR 2: Think in Systems Circularity

- CDR 2.1: Define the right cycle
- CDR 2.2: Design for Disassembly
- CDR 2.3: Enhance materials productivity
- CDR 2.4: Promote the inner cycle



Circular Sourcing	Circular Design	Circular Systems
% Cycled or Rapidly Renewable Content	% Cyclable Content	Circularity Inventory
% Material Conservation	Designed for Technical or Biological Nutrient Cycling	Active Cycling
	Designed for Disassembly	
	Circular Design Opportunities	

Dimensions of material reutilization aligned with Cradle to Cradle Certified™ Products Standard Draft for v4. Source: (C2CPII, 2018)

CDR – Circular Economy Design Requirements

- **CDR 3: Preserve transparency and traceability**

- PLUG-N-HARVEST system is decomposed into all its homogenous materials
- Work with materials' suppliers as partners. Track the materials up to their sources, analysing the whole supply chain, to gather information not only about chemicals present but also social and manufacturing practices
- Store all relevant information collected into a PLUG-N-HARVEST Material Database
- Define different levels to disclose relevant information to different partners or stakeholders, according their need.



CDR – Circular Economy Design Requirements

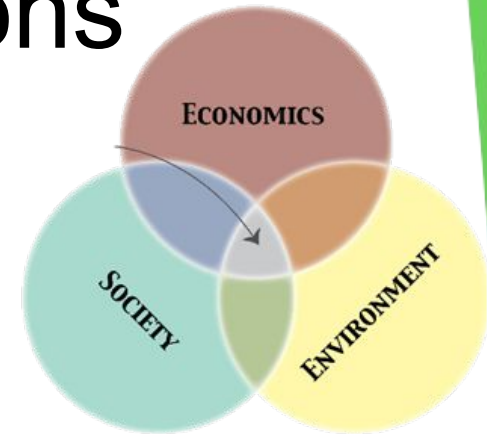
- **CDR 4: Keep track of Critical materials**
 - Request to materials suppliers to describe the presence of scarce materials in all the devices, products and materials included in the ADBE Modular kit
 - Circular Material database will highlight materials that contains CMRs.
- **CDR 5: Rethink business model**
 - Façade as a Service



Evaluation methodology and impact assessment of circular economy solutions

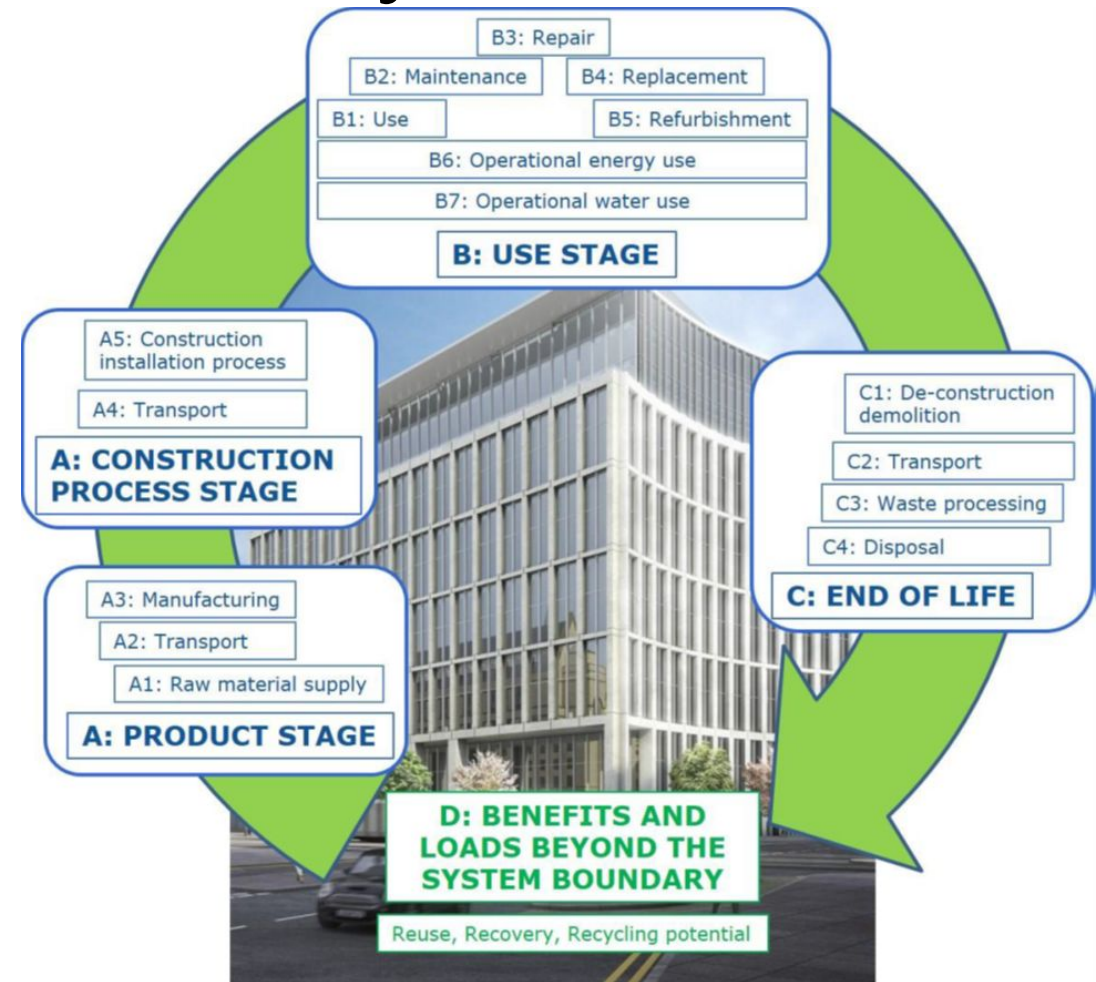
Circularity is addressed from the perspective of 4 main vectors:

- Energy use
- Materials use
- Water use
- Social impact
- The methodology include the economic evaluation of the activity addressed (new building construction or major renovation)



Evaluation methodology and impact assessment of circular economy solutions

- Circularity addressed in four life cycle stages (according with EN 15978 Sustainability of construction works – Assessment of environmental performance of buildings)
 - Product stage
 - Construction stage
 - Use stage
 - End of life



Evaluation methodology and impact assessment of circular economy solutions

$$ECI[\%] = \frac{CE_{A1-3} + CE_{A4-5} + CE_B + CE_C}{(E_{th} + E_e)_{A1-3} + (E_{th} + E_e)_{A4-5} + (E_{th} + E_e)_B + (E_{th} + E_e)_C}$$

$$MCI[\%] = \frac{MICS_{A1-3} + MICS_{A4-5} + MICS_B + MOCP_{A5} + MOCP_B + MOCP_C [kg]}{TMI_{A1-3} + TMI_{A4-5} + TMI_B + TMO_{A5} + TMO_B + TMO_C [kg]}$$

$$WCI[\%] = \frac{CW_{A1-3} + CW_{A4-5} + CW_B + CW_C [m^3]}{W_{A1-3} + W_{A4-5} + W_B + W_C [m^3]}$$

$$SCI[\%] = \frac{SI_{A1-3} + SI_{A4-5} + SI_{B1} + SI_{B2-B5} + SI_C}{N_{A1-3} + N_{A4-5} + N_{B1} + N_{B2-B5} + N_C}$$

$$EV[EUR, USD] = -C_{inv} - C_{energy} - C_{water} - C_{mgmt} - C_{maint} + R_{env} + R_{social} + R_{econ}$$

Methodology to assess the circularity in building construction and refurbishment activities

Evaluation methodology and impact assessment of circular economy solutions



Composing layers of the ETICS system evaluated.

Main Façade Material Layer	Thickness [m]	Conductivity [W/mK]
Cement Board Organic Fibres	0.008	1.000
Ventilation Cavity	0.050	0.000
XPS	0.040	0.045
Cement Plaster	0.003	1.000
Clay Masonry	0.140	0.870
Plaster	0.010	0.250

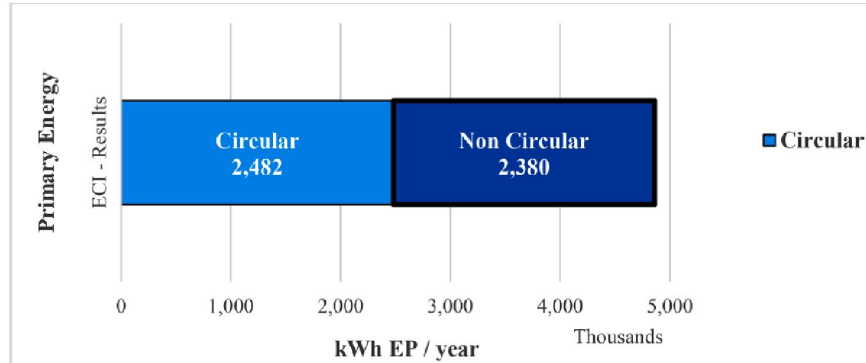
Bill of Materials of the ETICS system and sizing of the PV system.

ETICS System Layer	Material	Weight of system layer in ETICS [kg/m ²]
Adhesive	Adhesive mortar	4,00
Insulation	Rock wool	6,00
Anchors	Polyethylene, HDPE, granulate	0,05
Anchors	Steel, low-alloyed	0,04
Base Coat	Adhesive mortar	6,00
Reinforcement	Glass fibre reinforced plastic, polyester resin	0,18
Primer	Alkyd paint, white, 60% in H ₂ O	0,04
Finishing Layer	Limestone, milled, packed	4,00
PV system		
System Layer	Material	PV modules rated power
PV panel	Photovoltaic cell, multi-Si	12,09

Methodology to assess the circularity in building construction and refurbishment activities

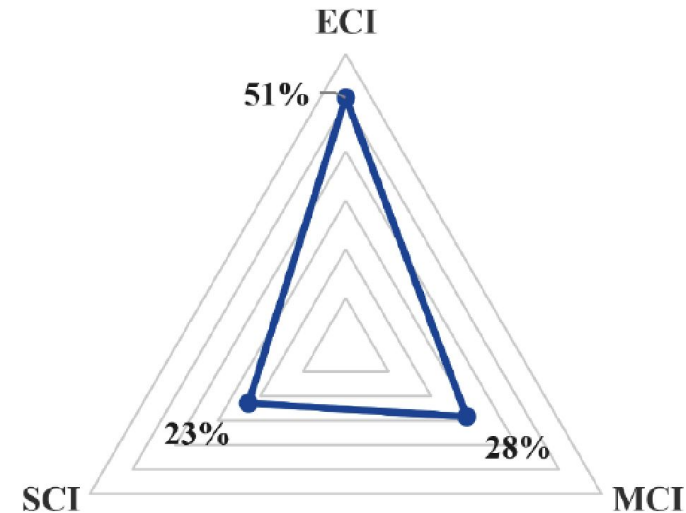
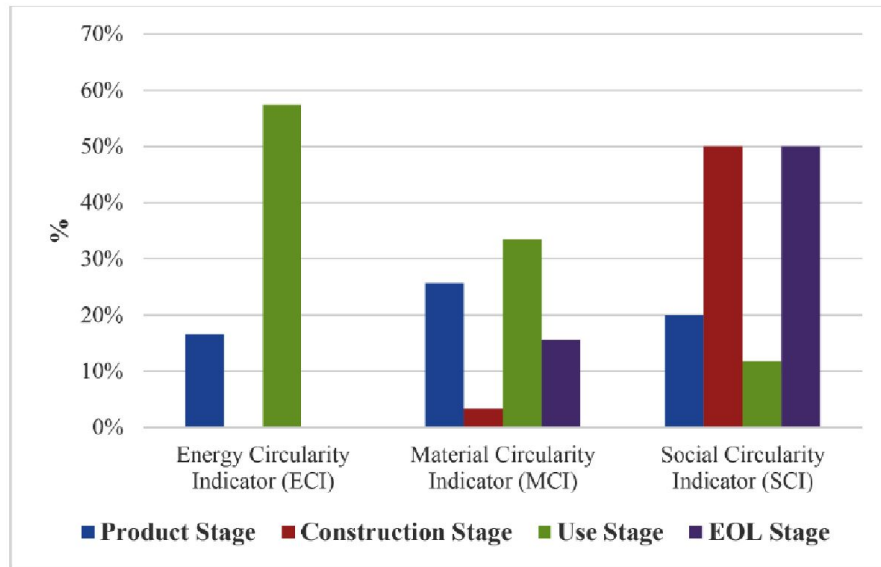
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Evaluation methodology and impact assessment of circular economy solutions



Detailed results of the ECI calculation.

	PE Total	Circular PE	ECI
Stage	kWh	kWh	%
Product (A1 – A3)	148,570	24 642	16.59
Transportation (A4)	399,777	0	0
Construction (A5)	134	15	11.19
Operation (B)	4,278,726	2,456,875	57.42
EOL (C)	33,911	25	0.07
Life Cycle	4,861,118	2,481,557	51.05



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Pilot Case 3: AHC - Sant Quirze Residential Building, CAT, ES

Nil Juvanteny

Industrial Engineer

Housing Agency of Catalonia (AHC)

njuvanteny@gencat.cat



Agència de l'Habitatge
de Catalunya

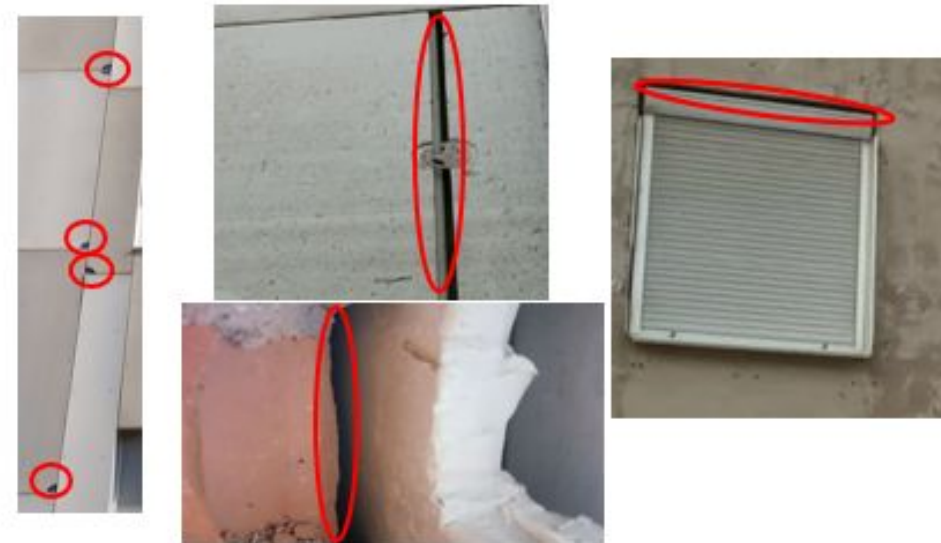
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DESCRIPTION OF THE PILOT BUILDING – INITIAL STATE

BUILDING GENERAL DESCRIPTION:

- Location → Sant Quirze del Vallès, Barcelona, Catalonia, Spain
- Residential building from year 2003 dedicated to social housing
- 3 blocks (A, B1 and B2) organized in a U-shape.
 - Only block A is affected by the PnH renovation.
- Principal axis of block A is south-north oriented, and has 4 levels:
 - 1 premises in the ground floor.
 - 6 dwellings in the 1st to 3rd floors (2 dwellings/floor).
- The **PnH renovation is focused on the south façade of block A.**
 - 101 sqm
- The south façade was a “Nativex” ventilated façade, with low isolation and fiber-cement boards as cladding.
- There were a lot of **pathologies in the south façade** initial state:
 - Fiber-cement boards were broken and falling, especially in the corners.
 - Isolation plates were separated with no mortar or joining in between.
 - Isolation was also separated from the main concrete wall.
 - Big thermal bridges in between the carpentry and the opaque enclosure.

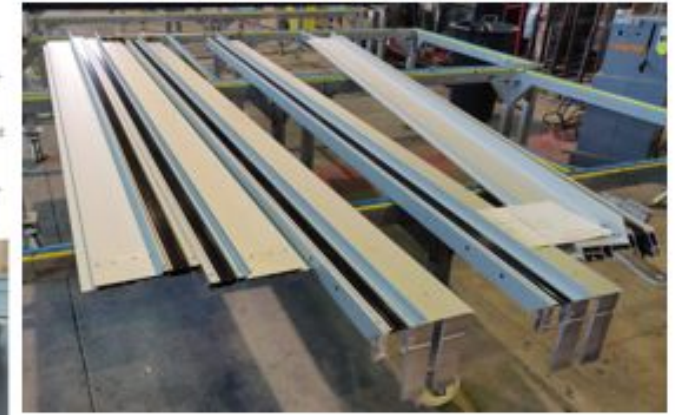
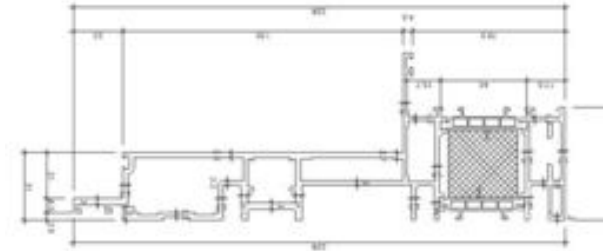


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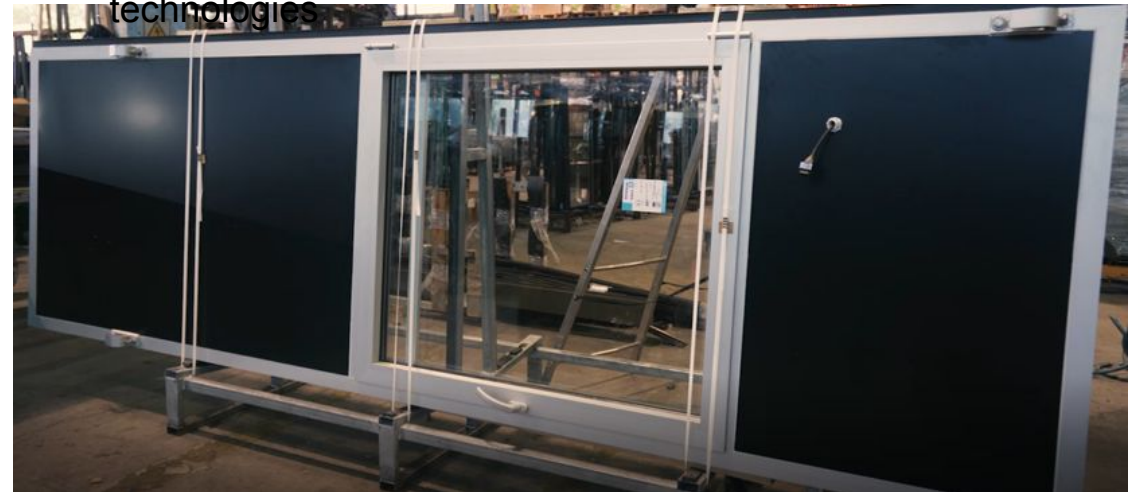
ADBE FAÇADE PANELS – THE PnH SOLUTION

Adaptable Dynamic Building Envelop [ADBE] FAÇADE PANELS

- Based on an innovative aluminium profile.
- Frame / structure of the façade panels



- Addition of active and passive technologies



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ADBE FAÇADE PANELS – SANT QUIRZE CASE

PASSIVE AND ACTIVE TECHNOLOGIES SELECTED:

- **Thermal insulation**, 100 mm of mineral wool → $\lambda = 0,034 \text{ W/m}\cdot\text{K}$
- **Windows:**
 - Aluminium frame with thermal bridge breakage.
 - Double glazed:
 - Thickness 44.1–16–6 mm,
 - 90% Argon gas gap
 - Low emissivity glass $U=1,1 \text{ W/m}^2\cdot\text{K}$.
 - Solar factor $g=0,59$
 - Automatic shutters of anodized aluminium.
- **BIPV** - Tailored building integrated **photovoltaic panels** – monocrystalline type
- **Aluminium cladding**




ADBE FAÇADE PANELS – MANUFACTURING AND VALIDATION (TEST)

- **MANUFACTURING** → The manufacture of the ADBE façade panels was carried out by the company Garcia Faura, with the supervision of

 **GARCIA FAURA**
ARQUITECTURA
EN ALUMINI, INOX
FERRO I VIDRE



- **TESTING** → An official test in a certified laboratory was carried out by 
 - 2 ADBE façade panels were tested.
 - UNE-EN 13830:2016 – Minimum product standards for light façades
 - Ensure a minimum Technology Readiness Level [TRL] – 7
 - Meet the project requirements

- **TESTS REQUESTED AND VALIDATED:**

- Air permeability test
- Water tightness test
- Wind load resistance test
- Impact resistance test

- All the results obtained were positive → ADBE façade panels validated



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ADBE FAÇADE PANELS INSTALLED

A TOTAL AMOUNT OF **21 ADBE FAÇADE PANELS** WERE MANUFACTURED AND INSTALLED:

- Divided in 3 rows and 7 columns.
- 3 different type of panels have been manufactured

SINGLE ADBE PANEL [PV]

- 9 units
- All the panel has PV as cladding.



DOUBLE ADBE PANEL

- 6 units
- The lower part is window and the upper aluminium cladding.



TRIPLE ADBE PANEL

- 6 units
- The lower and upper part are aluminium cladding. The windows is in the middle.



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RENOVATION - WORKS DONE

RENOVATION TIMES → FROM MARCH TO MAY 2022 [**< 2 MONTHS**]

STEP 1: DISMANTLING OF THE EXISTING FAÇADE → **7 WORKING DAYS**



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RENOVATION - WORKS DONE

RENOVATION TIMES → FROM MARCH TO MAY 2022 [< 2 MONTHS**]**

STEP 2: PREPARATION WORKS FOR THE INSTALLATION OF THE ADBE FAÇADE PANELS → **12 WORKING DAYS**

- Anchoring system
- Fire protection elements
- Acoustic isolation band
- Drilling the main wall to pass the wires of the automatic shutters.
- Etc.



RENOVATION - WORKS DONE

RENOVATION TIMES → FROM MARCH TO MAY 2022 [**< 2 MONTHS**]

STEP 3: INSTALLATION OF THE ADBE FAÇADE PANELS → **6 WORKING DAYS**



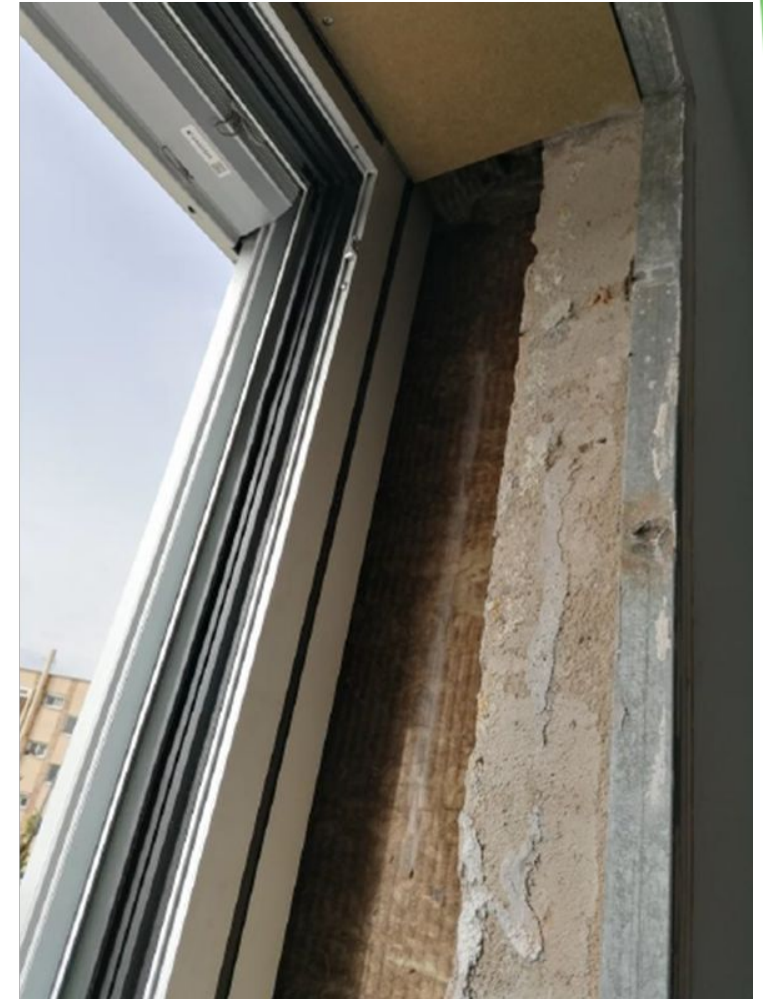
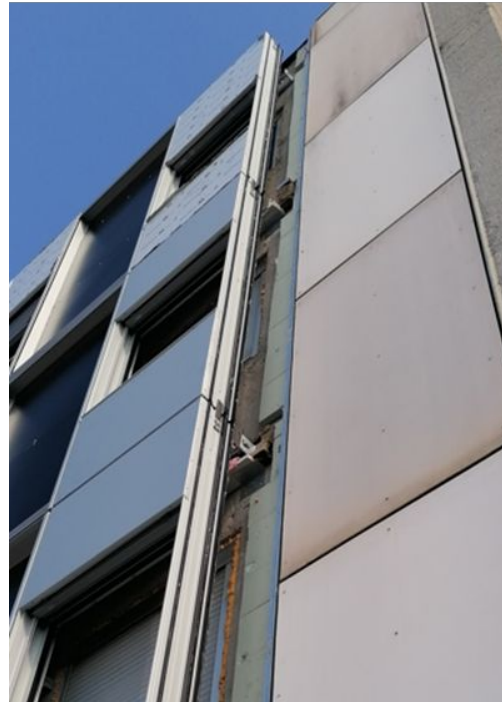
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RENOVATION - WORKS DONE

RENOVATION TIMES → FROM MARCH TO MAY 2022 [< 2 MONTHS**]**

STEP 4: DISMANTLING OF EXISTING WINDOWS FROM THE INTERIOR AND FINISHES → **7 WORKING DAYS**

- Internal frame of the windows
- Sealing of internal joints
- Completion of electrical circuit for the automatic shutters.
- Lateral and crowning of the façade from the exterior.
- Etc.





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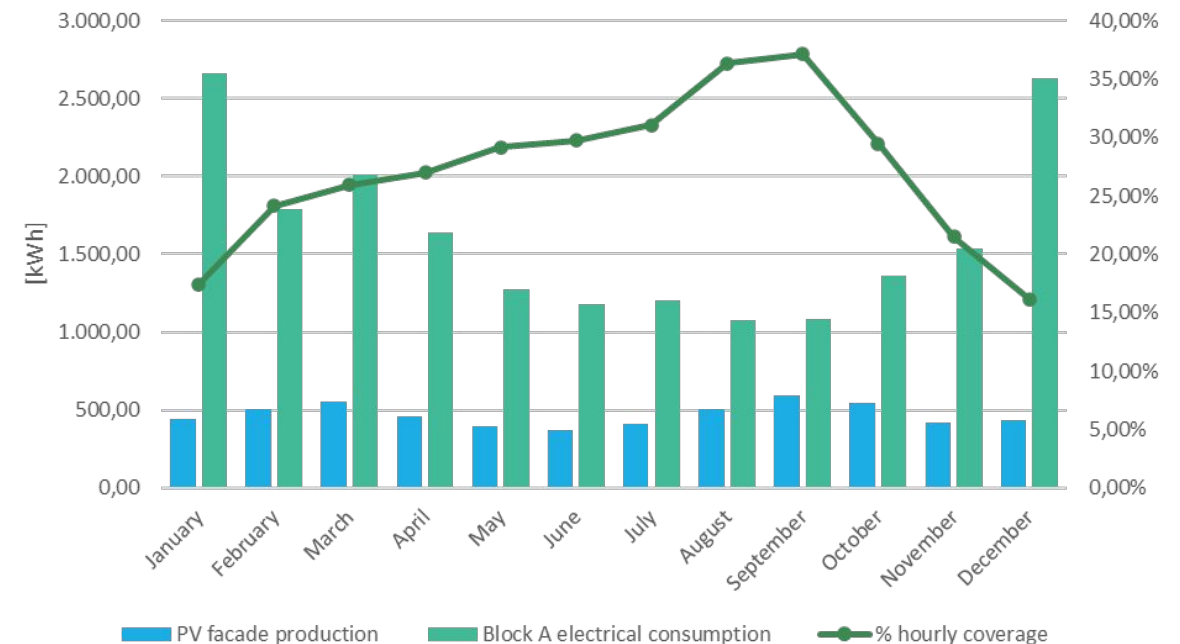
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PV SYSTEM

A total amount of 33 PV GLASSES have been installed within the **9 ADBE SINGLE FAÇADE PANELS** which incorporate PV

- The total peak power installed is 5,38 kWp
- A SOLIS inverter has been installed with a nominal power of 6 kWn
- The PV system has been started up and legalized in December 2022
- The PV production is shared equally among all the dwellings of the building
- The surplus of PV production is injected to the grid and compensated economically through the electricity bills of the tenants
- It is expected to reach:
 - Self-consumption ratio between 60-80% of PV the production
 - Surplus injected to the grid 20-40% of the PV production
 - Average hourly coverage of 30%



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CONCLUSIONS - PRELIMINARY RESULTS

BENEFITS:

- Improvement of the opaque and translucent enclosures -
- Thermal bridges in façade and windows resolved.
- Expected reduction of the heating & cooling demand around 10-15%.
- PV incorporation → Expected results:
 - 30% of reduction from the electricity consumption of the grid.
 - 30% of reduction of non renewable primary energy.
 - Extra economic savings from surplus compensation through electricity bills.
- Shortening refurbishment times (< than 2 months).
- Benefits of the circular economy.
- Level of user satisfaction very high. All respondents were very satisfied with the renovation.

	Before PLUG-ND-HARVEST	After PLUG-ND-HARVEST
U value of the façade [W/m ² ·K]	0,78	0,25
U value of the window frame [W/m ² ·K]	5,70	1,55
U value of the glasses [W/m ² ·K]	3,30	1,10



MORE INFORMATION

- **PnH Project Social Media:**

- Webpage → <https://www.plug-n-harvest.eu/>
- YouTube channel → <https://www.youtube.com/@plugnharvest1148>
- LinkedIn → <https://www.linkedin.com/company/plug-n-harvest-h2020/>

- **AHC official webpage** → [AHC Webpage](#)

- **BUILD UP portal:**

- Study case publication → [BUILD UP study case](#)

Thank you!





Pilot Case 4: RWM Grevena, Tertiary, GR

Nikolaos Margaritis

Dr. Mechanical engineer

Project Manager at CERTH/CPERI

n.margaritis@certh.gr

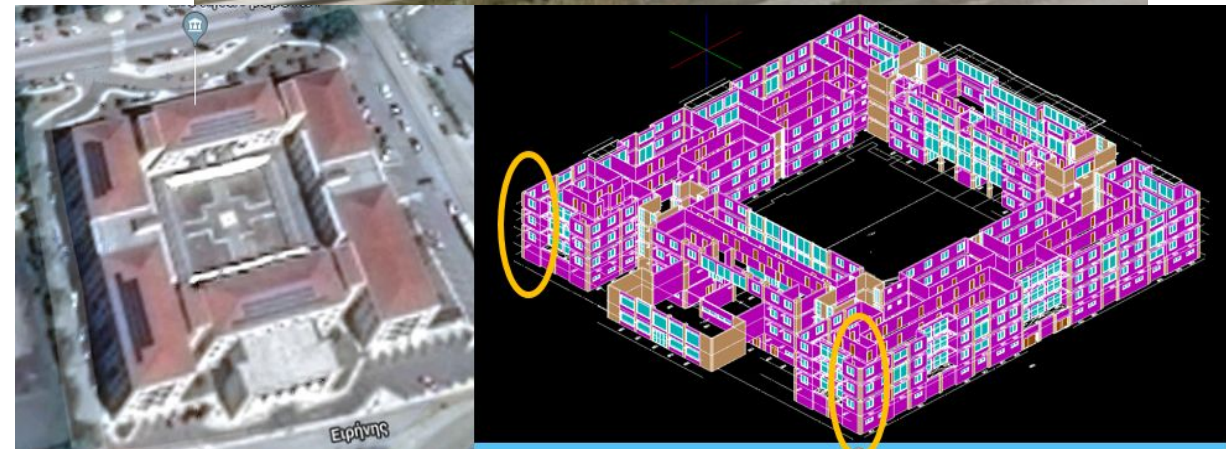
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Pilot building description



- Floors to be retrofitted: **1st & 2nd (SE and SW)**
- 4 offices in total (2 in each floor)
- Symmetrical building architecture



Implementation of GREEK Pilot in Grevena_PnH project

before PnH



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Implementation of GREEK Pilot in Grevena_PnH project

after PnH



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Pilot building description

before PnH



after PnH



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Pilot building description

before PnH

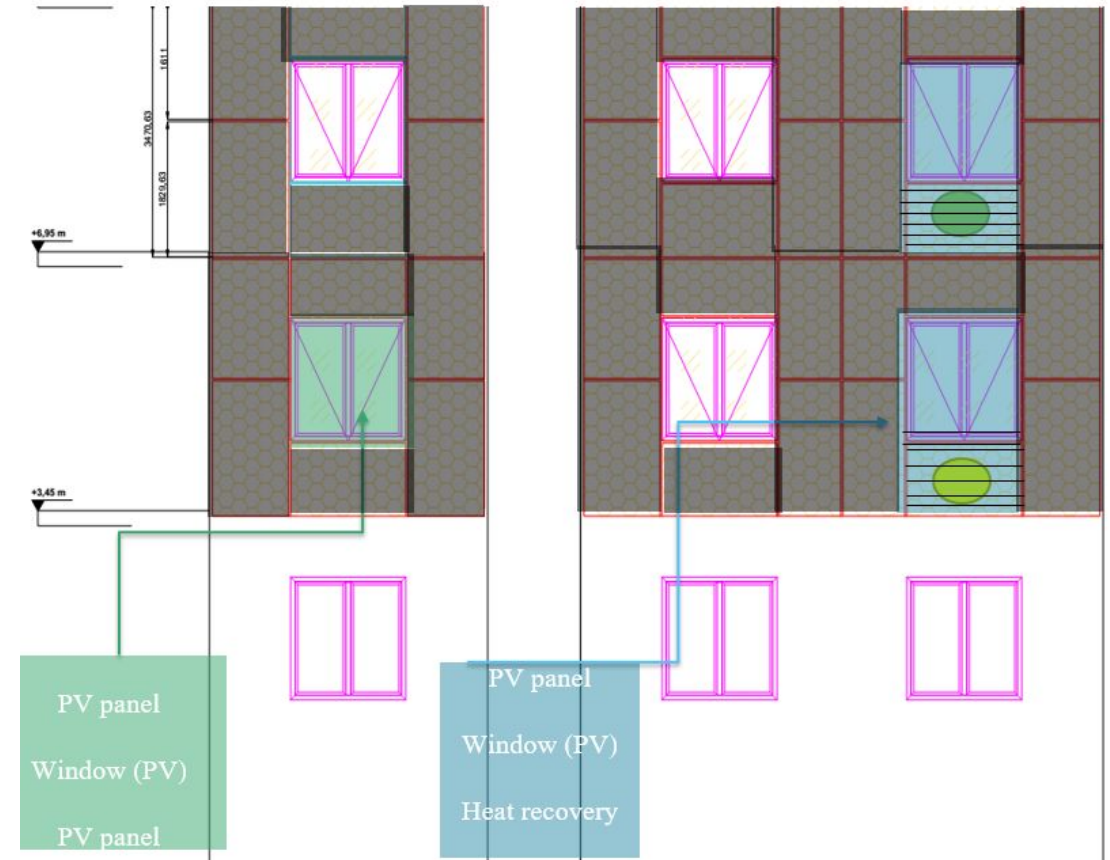


after PnH



Final Technical specifications

- **Aluminum profile**
 - Designed from ALUMIL
 - 2 modules finally selected
 - 925mmx3470mm** and **1690mmx3470mm**
- **BIPV ~147.4 m2 (autonomous system)**
 - a-Si (amorphous silicon) –Thin film
 - PV glass with a power of ~ **8 kW** (Onyx)
 - 4 inverters and 4 charge controllers
- **Storage unit**
 - 24 Batteries (OPzV ,682 Ah) for 1 day autonomy,
 - 2V 6 OPzV 600, Sunlight
- **Insulation**
 - ~3 cm stonewool insulation, FIBRAN geo B051, $\lambda_D \leq 0,036$ W/mK
- **Ventilation/heat recovery device**
 - Below window/one per office (Respiro series)



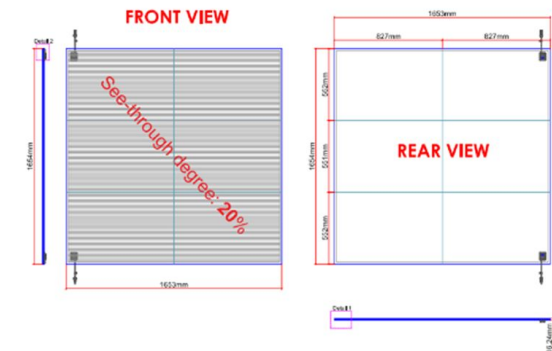
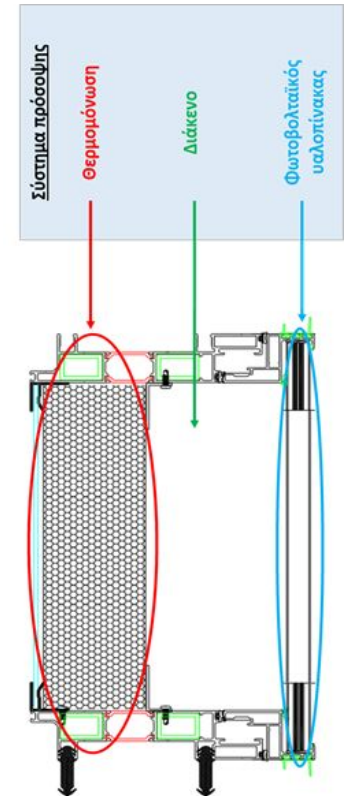
Final Technical specifications

- **Aluminum profile**
Designed from ALUMIL
2 modules finally selected
925mmx3470mm and **1690mmx3470mm**
- **BIPV ~147.4 m² (autonomous system)**
 - a-Si (amorphous silicon) –Thin film
 - PV glass with a power of ~ **8 kW** (Onyx)
 - 4 inverters and 4 charge controllers
- **Storage unit**
24 Batteries (OPzV ,682 Ah) for 1 day autonomy,
2V 6 OPzV 600, Sunlight
- **Insulation**
~3 cm stonewool insulation, FIBRAN geo B051, $\lambda_D \leq 0,036$
W/mK
- **Ventilation/heat recovery device**
Below window/one per office (Respiro series)



Solar Charge Controller
MPPT 150/35

PV Insulated glass



Installation of ADBE

1. RENEL IKE through different suppliers installed the components of ADBE in Grevena **within 1 month**, checking that all systems are working properly (**end of April 2022**)
2. due to the delay faced in the delivery of Onyx, the PV panels were installed over the ADBE modules, enabling RENEL IKE to finish within the allowed deadline
3. No big problems were emerged during renovation process. Most important aspect was the good communication between PV panel supplier and the integrator of the whole system on site in order to achieve the optimum result.
4. The selection of materials has been done attending to circular economy considerations
5. The users of the offices were happy about the renovation underway in their workplace and things went smoothly during installation of the ADBE modules and monitoring phase.





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Inverters (4 items)

Victron Energy Multi Plus

Lithium ion battery compatible



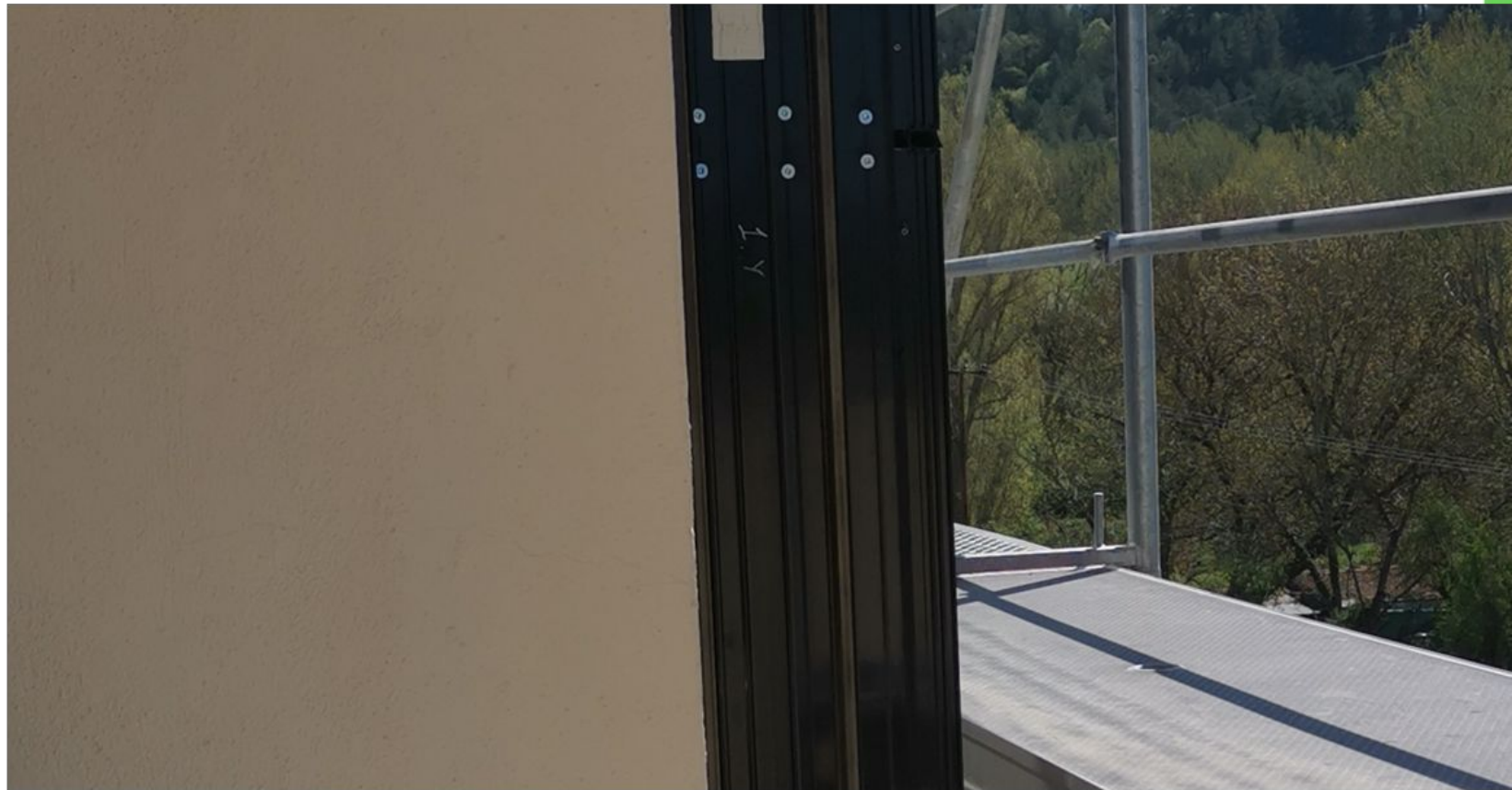
Charge controllers (4 items)

Blue Solar charge controller MPPT 150/35



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No transparency PV panels

(Dark 0%)

- **Max. power > 57.6 W_p/m²**
- Visible Light Transmittance 0.2%
- U – Value 5.7 W/m²K
- UV Transmittance: 0.0%
- Exterior reflectance 7.6%
- Solar Heat Gain Coefficient (SHGC) 22%
- IP65 Protection

Medium transparency PV panels

(L VISION 30%)

- **Max. power > 34 W_p/m²**
- Visible Light Transmittance 17.3%
- U – Value 5.7 W/m²K
- UV Transmittance: 1.5%
- Exterior reflectance 7.6%
- Solar Heat Gain Coefficient (SHGC) 34%
- IP65 Protection

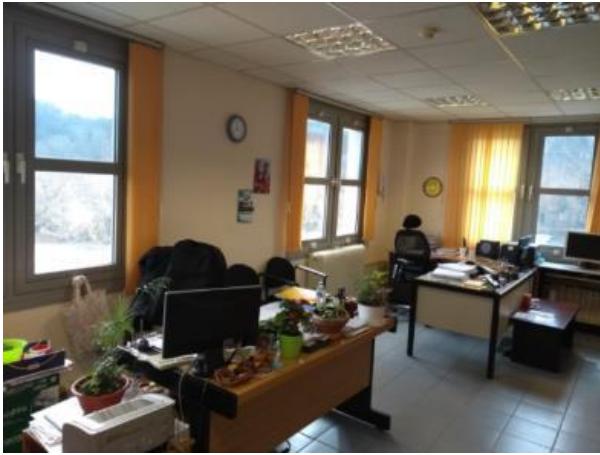




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Monitoring phase



The following items **have been installed** at 4 offices:

- Temperature and humidity sensors (4 items)
- Temperature, motion, light sensors (4 items)
- Door-window sensors (12 items)
- Energy meters for sockets/lights (14 items)
- Smart sockets for energy consumption of connected devices (12 items)
- Calorimeters for energy consumption of thermal radiators (4 items)
- Thermostatic valves (4 items)
- CO2 sensors (4 items)
- Weather station (1 item)
- Wifi repeaters (4 items)
- LED dimmable lights (96 items)

CARLO GAVAZZI

M
MCO HOME

NETGEAR[®]

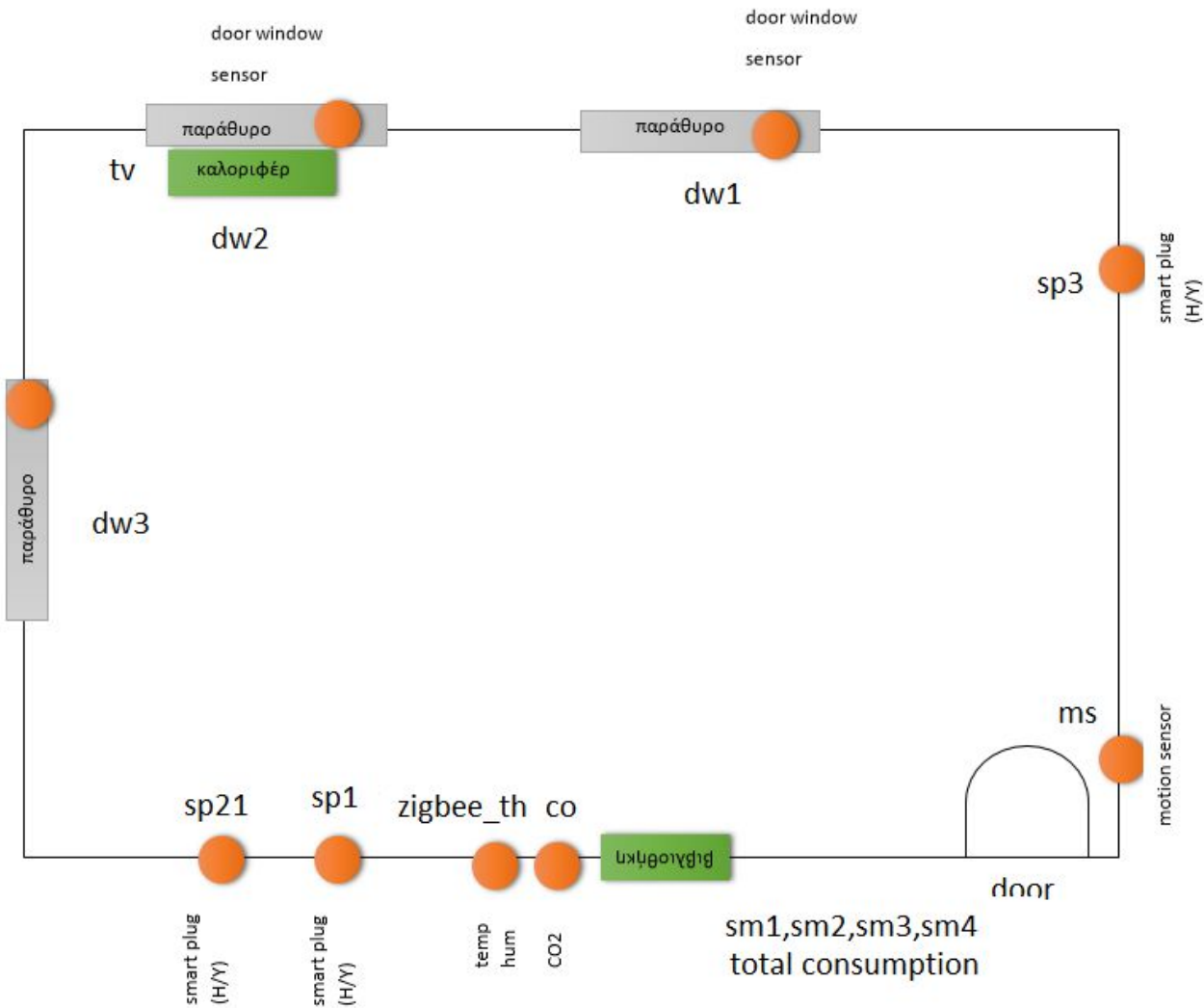
plugwise

B BRESSER
GROUP OF COMPANIES

FIBARO

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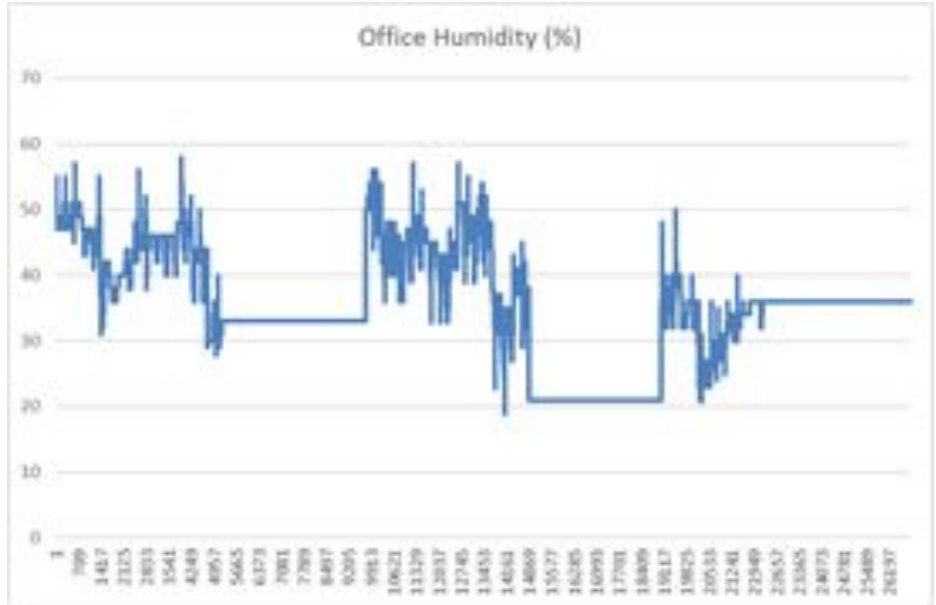
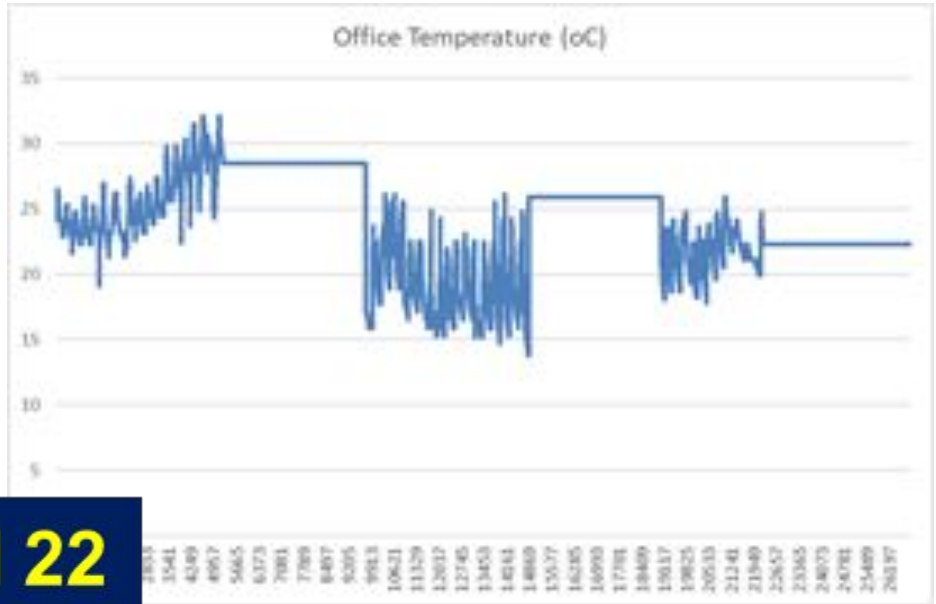
Node	Sensor	BMS
2	door window	dw1
3	door window	dw2
4	door window	dw3
5	smart plug	sp1
6	smart plug	sp 2
7	smart plug	sp3
8	motions sensor	ms
9	thermostatic valve	tv
10	CO2	co
-	smart meter	sm1
-	smart meter	sm2
-	smart meter	sm3
-	smart meter	sm4



Pre Monitoring_results

Office_SW_362
1st floor

June 21 – April 22



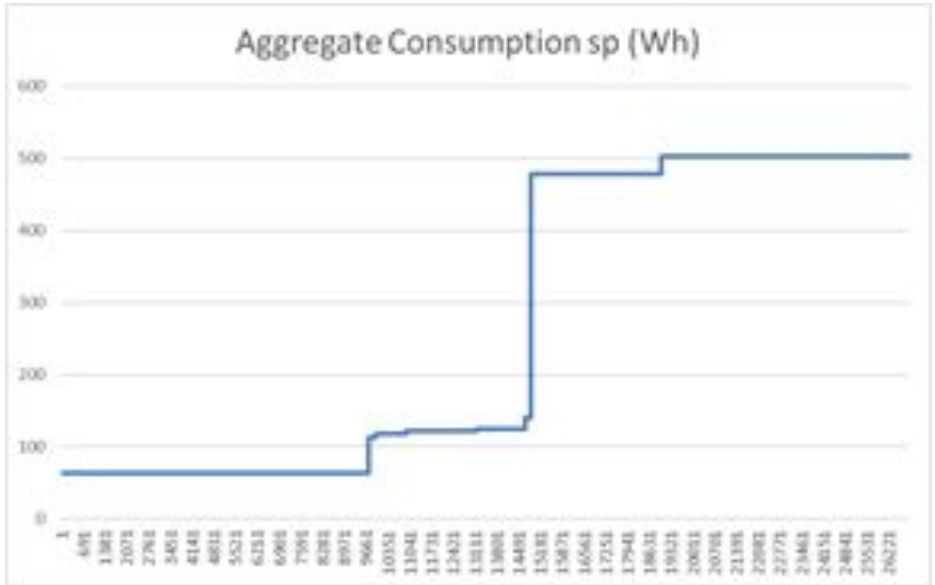
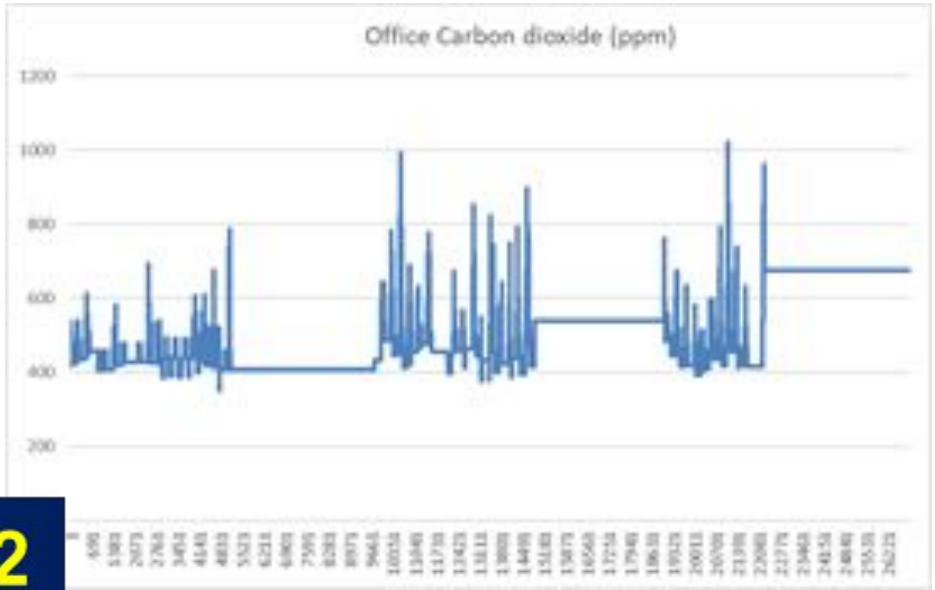
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Pre Monitoring_results

Office_SW_362
1st floor

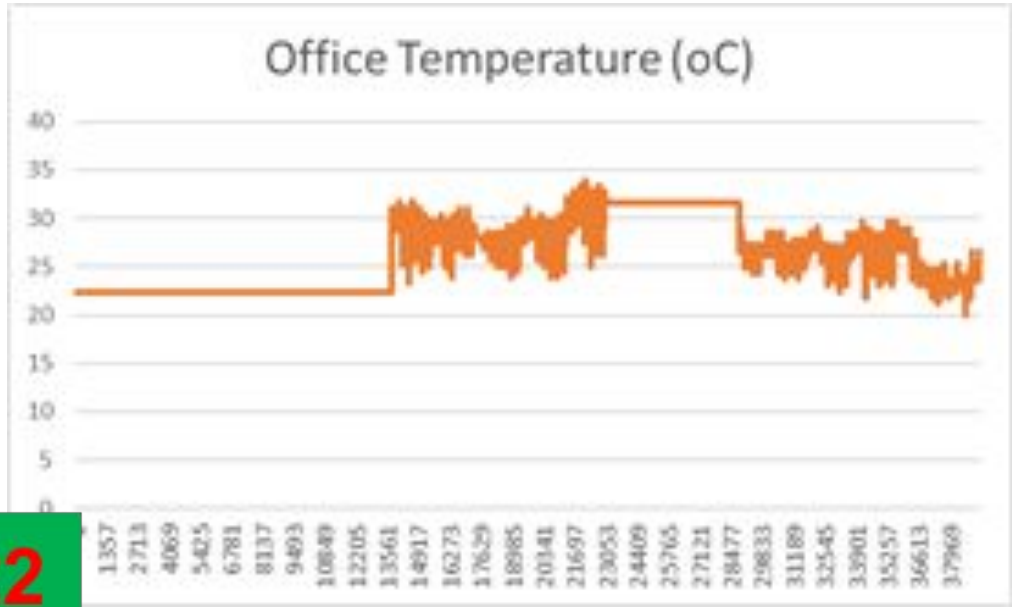
June 21 – April 22



Post Monitoring_results

Office_SW_362
1st floor

May 22 – Oct 22



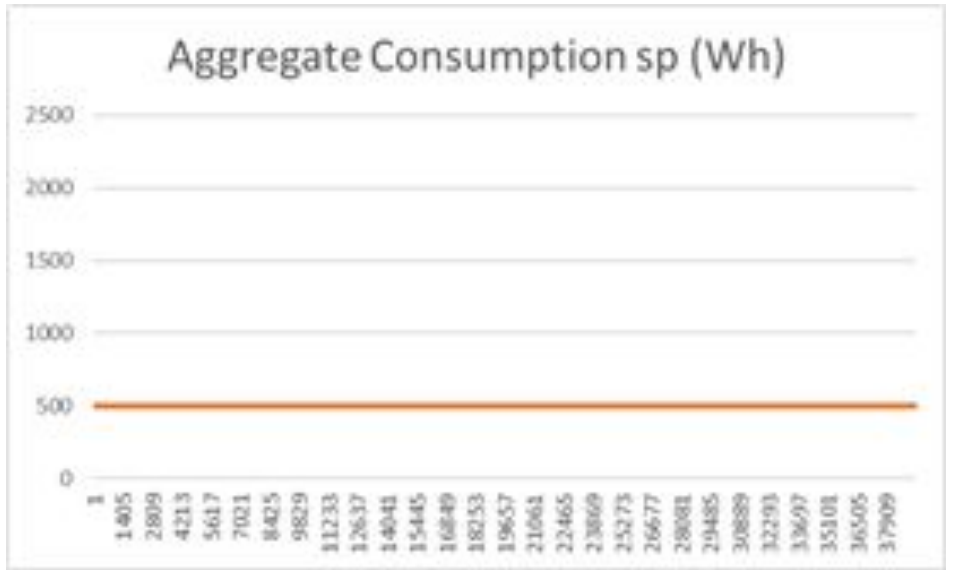
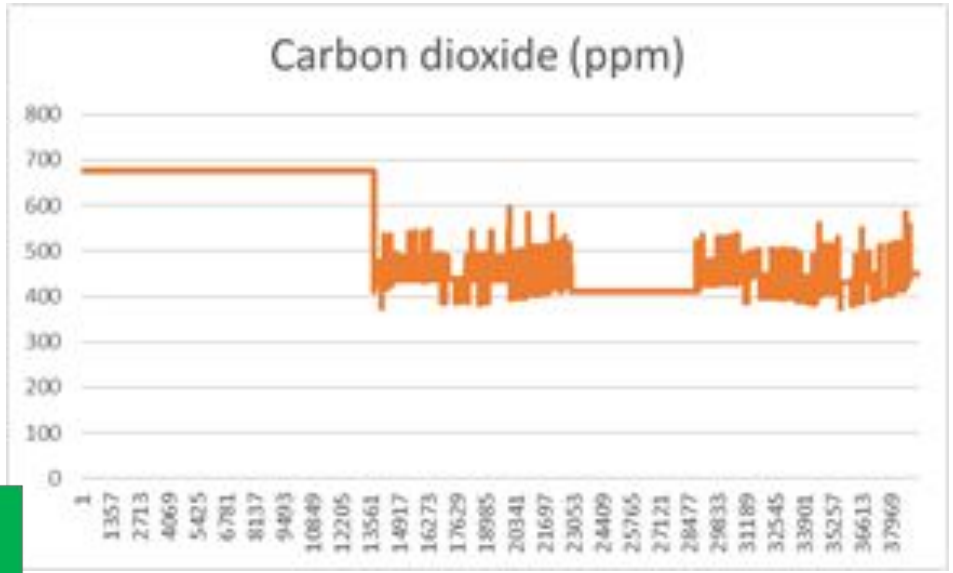
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Post Monitoring_results

Office_SW_362
1st floor

May 22 – Oct 22



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Q&A

Zuzana Prochazkova

Innovation Architect

Pich Architects/ Pich Innovation

z.prochazkova@picharchitects.com

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Open Discussion and Q&A

Any questions?

- about the Plug-N-Harvest project?
- about its circular aspects?
- in regard to the ADBE implementation in Spain?
- or in Greece?

